preparing a molding material by uniformly mixing said granular active substance with said diluting agent;

selecting a tableting machine comprising a die and a pair of up and down punches housed in a spraying chamber;

utilizing pulsating vibration air to spray lubricant onto the surfaces of said die and said pair of punches; and

operating said lubricated die and pair of lubricated punches to press said molding material and produce compressed tablets of molding material wherein lubricant is provided only on a surface thereof.

B1 cont.

30. (New) The method according to claim 29, wherein said diluent is granular.

31. (New) A method of producing a pharmaceutical tablet, comprising the steps of:

selecting a pharmaceutically acceptable diluent and granules comprising an active substance contained in a base matrix, said base matrix being a water-unsoluble or hydrophobic high molecular material;

preparing a molding material by uniformly mixing said granules of active substance with said diluting agent;

selecting a tableting machine comprising a die and a pair of up and down punches housed in a spraying chamber;

utilizing pulsating vibration air to spray lubricant onto the surfaces of said die and said pair of punches; and

operating said lubricated die and pair of lubricated punches to press said molding material and produce compressed tablets of molding material

32. (New) The method according to claim 31, wherein said diluent is granular.

33. (New) The method according to any of claims 29-32, wherein said die and pair of punches have molding surfaces which form an engraved mark or dividing line on said compressed tablet.

B1 cont.

34. (New) The method according to any of claims 29-32, wherein the lubricant sprayed in said spraying chamber results in said tablets containing from 0.0001 wt. % to 0.2 wt. % lubricant relative to the weight of the compressed tablets.

35. (New) The method according to claim 29 or 30, wherein said coating film enhances release in intestine.

36. (New) The method according to claim 29 or 30, wherein said coating film prevents bitter taste.